5 - Disassembly Instructions

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Table of Contents

Page No
Disassembly Instructions. 3

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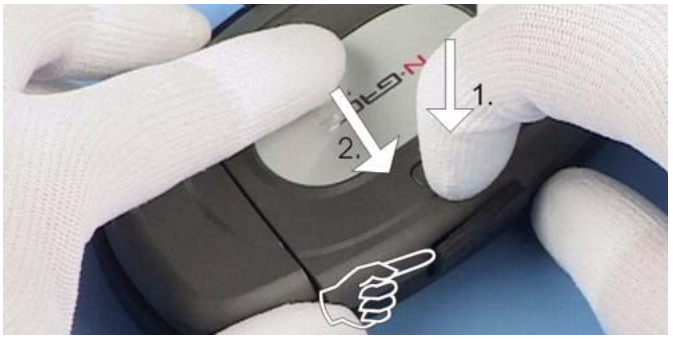
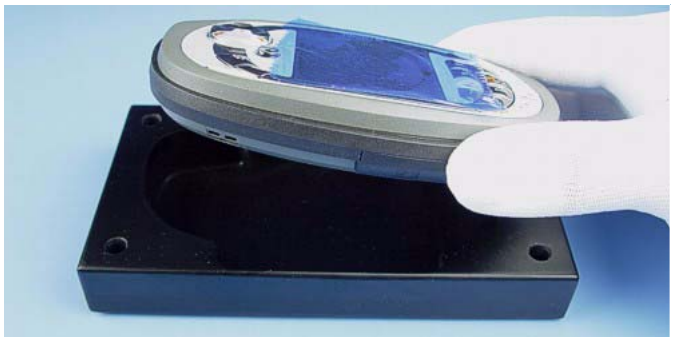
Disassembly Instructions

See also the video clips on care point.

If not already done protect window with a film.



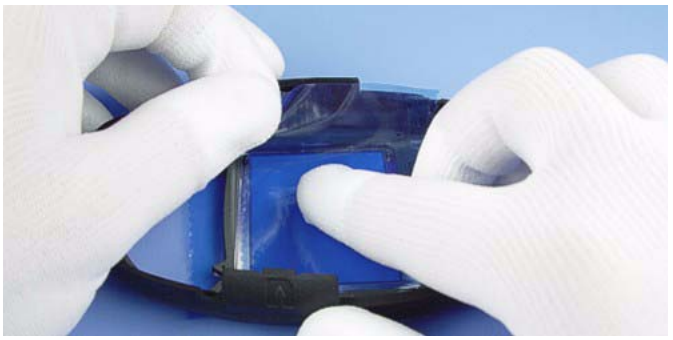
Press the Release Button before pulling down the Battery Cover.



Place the device in to the SS-33 Opening Tool.

Now, press down the Keymats from the top side carefully.

Remove A-Cover with Grip.



Also protect the inner side of the Window with a film.

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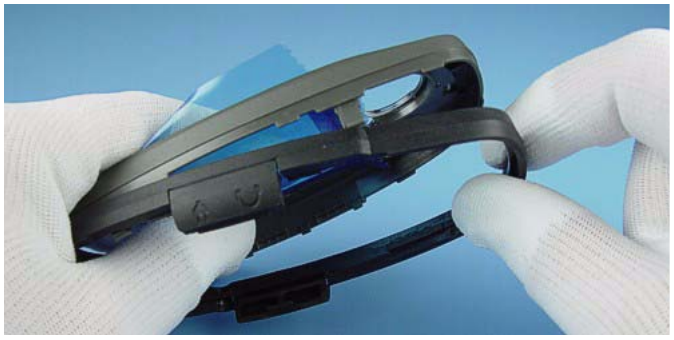
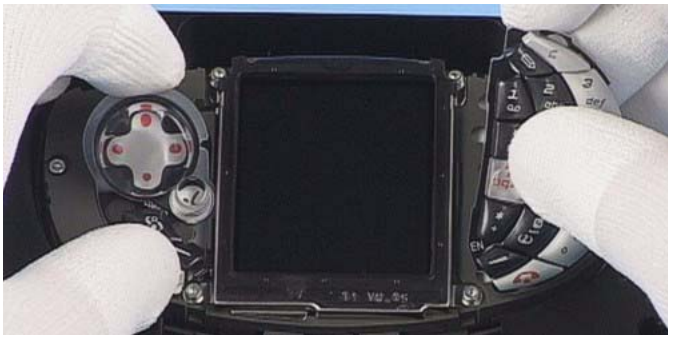


Separate the Grip from A-Cover.

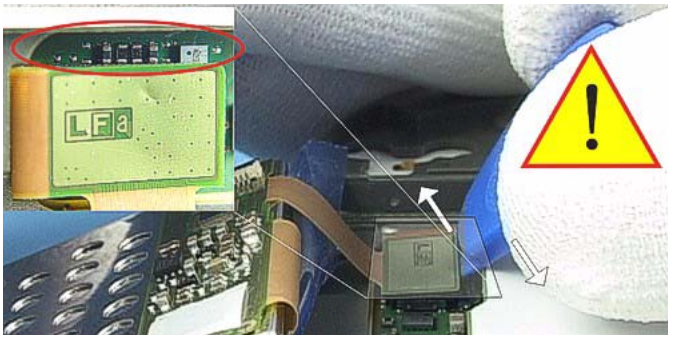


Remove both Keymats.

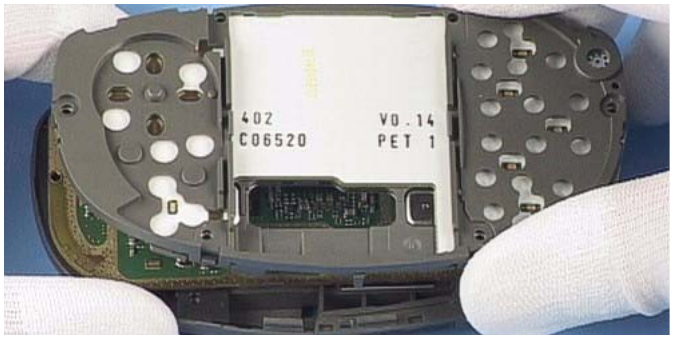
Unscrew the six Torx Plus® size 6 screws. For assembly, the reverse order and a Torx Plus® driver with a torque of 27Ncm has to be used.

Now, take away the LCD-Shield.

After protecting the LCD Module with a film, remove the Module from its guidance carefully.



Place the SRT-6 under the upper part of the connector Take care not to damage the surrounding components.



Remove Keyguide Assembly with Center Frame.

Open the clips carefully by using the SRT-6.

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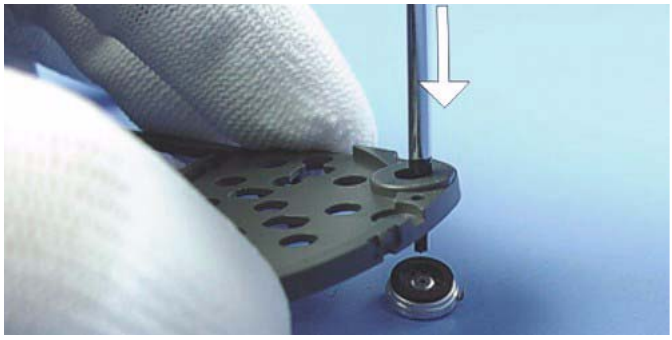
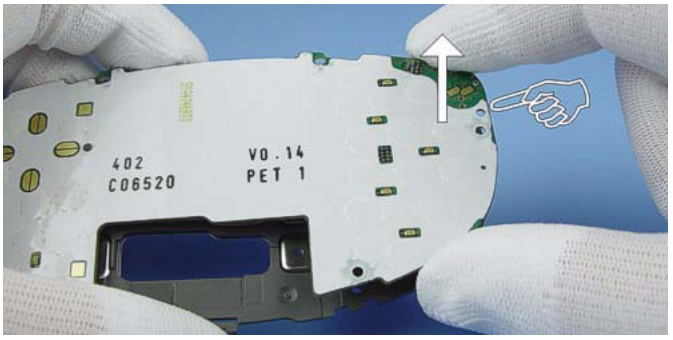
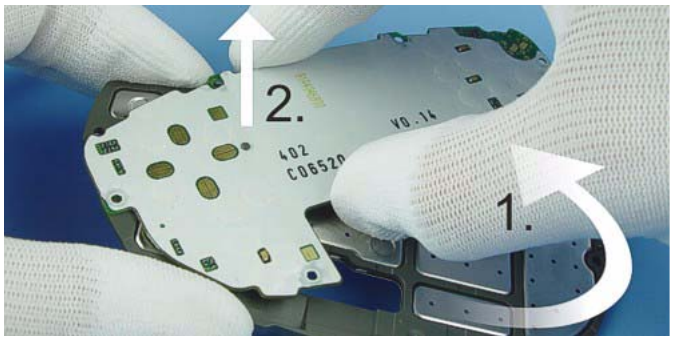


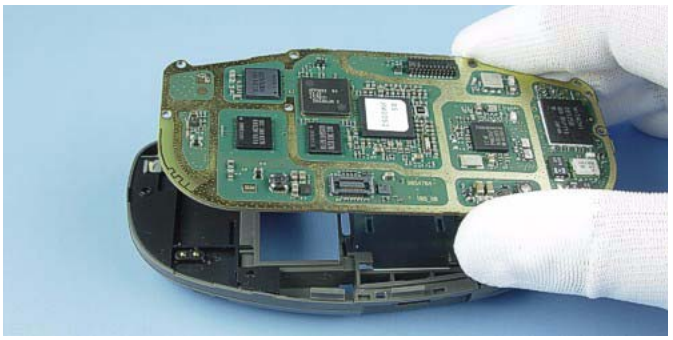
Torx screwdriver can be used to push down the Earpiece from its guidance.



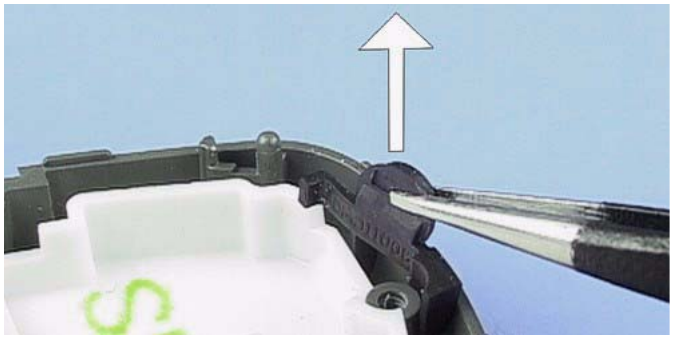
Lift the UI-PWB a bit as shown in the picture.



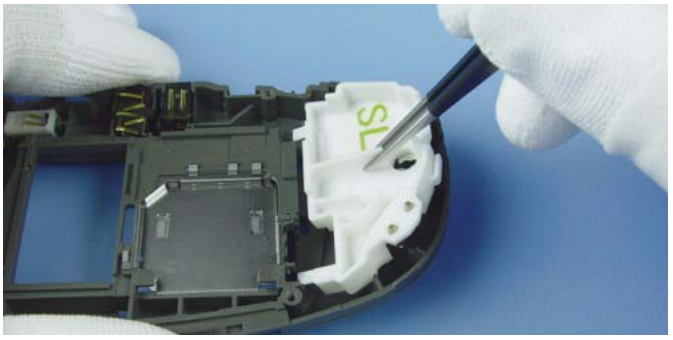
Turn the UI- PWB a bit and take it off from the guiding pin of the Center Frame carefully.



Remove the Engine Module.

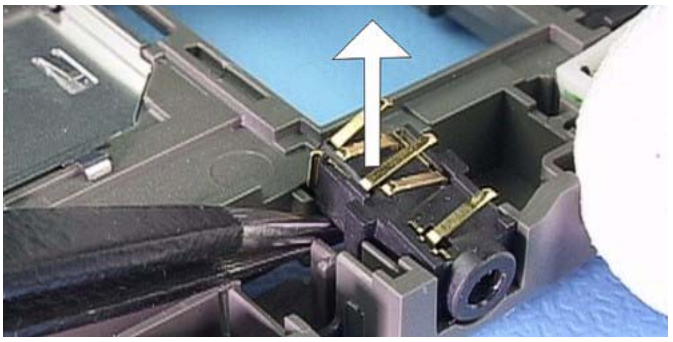


Remove the Power Key.



Remove the Antenna.

DC-Plug can be used to remove the DC-Jack from its guidance.



Remove the SM Jack by using tweezers as a lever.

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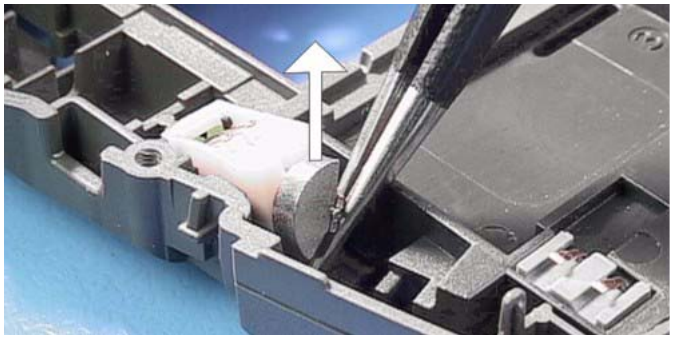
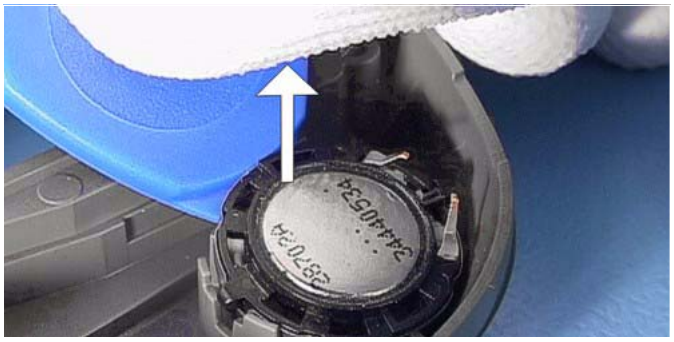


Remove the Vibra Motor.

Remove the IHF-Lid.



IHF Speaker is attached with adhesive gasket to its Guidance. Use always SRT-6 as a level to remove the Speaker.

Tweezers can be used to remove the MMC Card Shield. Place tweezers between B-Cover's edge and the respective snaps of the shield and press down the Shield carefully.

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